

SOUTH PRODUCTION NOTES

Nov 7, 2015
Saturday shift Notes

BASF EMPLOYEES

48 Last Recordable

48 Last Lost Time

SAFETY Notes: PPE is the last line of defense to prevent an injury. Be sure to wear it. Remember eyes are priceless, eye protection is cheap.

Title V Notes: Extra effort needed to keep an eye on Trimer as we are running 4601.

#1 MED / Clean for X 253:

Continuing on clean up. Must be a thorough clean up as the previous product is a major contaminant.

Mixer and pulva have been soda blasted.

We need to pull the auger and Wash out the extruder. Inspect the Liners, if they are bad please remove them to maintenance to have them changed out.

Need to Wash down the chute to the spreader belt, the oscillating arm, the Dryer belt, Discharge synton and the spiral.

New air hammer on order for the mixer.

Schirmer to be back on Saturday to do more cleaning.

#1 RC / X253 next:

We still need to clean out the hopper, synton, and follow cleaning instructions for the calciner.

Calciner is running in reverse. Continue on clean up.

#2 MED line / D 0768 SSD:

Restarted line on afternoon shift Friday. We were getting some CO and found the damper to the exhaust blower closed. Please keep an eye on this.

Minor station #5 is having issues with the feed screw faulting out. GEM will be in on Saturday morning to remove the feed screw and replace it with #5 from line #1.

#2 RC/ D 0768 SSD:

Calciner is currently feeding.

Need to refeed Bags 1 and 2 from Lot 242 they are sitting on the first floor with caution tape around them.

CTO is still having suction issues. Running calciner #2 it the priority to run.

Trying to see when we can get Ameriwaste in to clean out the CTO line.

#3 MED line / AI 5637:

Holding off until we can get the calciner running again.

Can restart when calciner is running. Vent piping has been fixed.

End seals will need greased once a shift.

#3 RC / AI 5637 :

Not feeding due to issues with the CTO. It looks like we still have a plugged line.

#4 RC / D-5206:

Holding for feed.

Continue running as feed is available.

#5 RC / Hold for refractory repair:

We need to finish up cleaning the calciner so that we can run on Thursday.

Still need some bags installed

The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).

New cartridges for the Discharge end vacumax are now in the store room.

Please sign out when taking.

Need a WO to reinstall feed end rotolock.

WOW for the 5A blowdowns again. They are still not working well

#6 RC & Dryer / D 0754:

Continue. Keep feed rate up as this is the plant's top priority.

West Pfaudler / D 4601

Drying 1st impreg- 1st sample taken on midnight shift.

When drying is finished hold until day shift when GL- Beller gets in.

Trimer was out of wack today during the drying step.

On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ D 0754 (ICR 220 L) next:

Continue to run.

D0704 is located in the far south rail shed.

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

Continue feeding as material is available. Need to make sure that batches are being drained properly.

Watch buggies for leaking solution and clean up immediately.

PK Blender - hold:

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Will continue to make batches as able (manpower).

Run 2 batches using raws from lots 481 or 486 and then one from 490. In MOD

Make sure batches are drained properly.

HF CD and sign in sheet are on Andrews desk.

Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

May switch to DPT 101 sometime next week.

Tower 6 / DPT 101:

Started up on afternoon shift. Do not unload tower when done. Will need to coordinate with GL and Engineering.

Cu-0860 repacking in screening room:

Continue repacking. Use drums off of the trailer in the shipping dock.

Need to talk with operators about changing out labels in kind. We are not using only the non-ghs lables.

Continue with inspection and repacking/repainting of lots 341-349 and 363-369.

Be certain that every drum completed is logged.

Steam heater was turned on in screening room.

North Screener / DPT-0101:

New screens are on order by Kristen. Make sure they are installed before screening any DPT-0101

South Screener / DPT-0101:

New screens are on order by Kristen. Make sure they are installed before screening any DPT-0101

#2662 (west) Pill Machine /

Back together and holding

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

Continue loading and unloading. Make sure that all saggars are filled properly.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Continue to run until Saturday afternoon shift. We will be running out the belt on afternoon shift then cleaning for the 0535 trial that will start on Monday.

Cleaning instructions are in the MOD in GL's office.

Putting excess bags in the rail shed. When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler**
- 2) West Pfaudler/Trimer**
- 3) South Precip/Dry**
- 4) #2 RC North**
- 5) #3 MED/#3RC - Change over from Al-4126 to AL-5637**
- 6) #2 MED/#2RC**
- 7) #1 MED/#1RC - Start clean up from Al-5637 to X-253 Base**
- 8) Abbe/National Dryer/#4 RC - Run as qualified labor is available**
- 9) Reduction Towers - Adjust drums from last load of QVAM**